Work Orde Friday, December								,				Page 1
Revision ID:	D3200-1			Accept					Setup			
	Door Post Bloc 12/16/2010 1/19/2011	Start Qty: 20.00 Req'd Qty: 20.00			Cust Item I Customer:	D:				Stop		
Approvals:	Process Pla QC:	n:	Date: <u> 0- </u> Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr			·							· ·
D3200	Rev	Α										
100 Bandsaw Jeaspa Bandsaw		BAND SAW Memo Cut blank: 2	.700" x 2.700	0.00 0.00 And	ulodoy			24		Ø		
HAAS CNC vertical	machine #1	HAAS CNC VERTICAL Memo 1-Machine I		0.00 0.00 → • o FA337 and Dwg D3200□2-D	L 11/01/04 Deburr			24		4		
120 		QC2- Inspect parts off m	achine FAI/FAIB	0.00 Ans	l 11/orloy			_24		K_		·

Quality Control

W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A :	_ Date: _	
Resolution:		esolution:						Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	3)			
DATE	CTED	Description of NC	Corrective Action		Section B		cation	Approval	Approval
DATE	STEP	Section A	Initial Action Descr Chief Eng Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
-									
									·

Work Order ID 64780

Friday, December 17, 2010 7:51:35 AM



Page 2

Item ID:

D3200-1

Accept



Setup Start

Stop



Revision ID:

Item Name:

Door Post Block

Start Date:

12/16/2010

Start Qty: 20.00

Required Date: 1/19/2011

Req'd Qty: 20.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:_____

Date: ____

Tooling: SPC (Y/N):

Date:

Date:

Tool # Plan

Run

Start

Stop

Sequence ID/ **Work Center ID**

130

140

Operation Description

QC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

0.00

Tool ID

Accept Qty Code

Reject Otv

Reject Insp. Number Stamp

Quality Control

Identify as per dwg & Stock Location: 040

Memo

0.00

0.00

Packaging Packaging

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CX 11/01/06

W/O:	· · · · · · · · · · · · · · · · · · ·			ORK ORDER CHANG	CEC.			 		
DATE.	STEP	PRO	OCEDURE CH		Ву	D	ate G	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Y	es No	DQA:		Date:	
Resol		esolution:	Disposit	ion:	QA: N/C	Close	ed:	<u>,</u>	_ Date: _	
NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action De Chief Eng Chief			gn & ate			Approval Chief Eng	Approval QC Inspector
			5,1101 2.119	Onto Eng	_					
			,		ļ					
I	1					1				I

Picklist Print

Friday, December 17, 2010 7:51:39 AM

Work Order ID: 64780

Parent Item:

D3200-1

Parent Item Name: Door Post Block



Start Date: 12/16/2010

Required Date: 1/19/2011

Page 1

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	219.5794	0.05	1.052632			

UHMW 1" Black

Location	Loc Oty	Loc Code
MAT	219.5794	
114624	5.2734	
115325	15.506	
115955	38.8	
116281	160	

and uloiloy

W/O:			W	ORK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No D Q	A:	Date: _	
Resolution:		solution:	Dispositi	on:	QA: N/C Closed: Date				
NCR:		1	WORK ORE	DER NON-CONFORM	ANCE (NC	R)			
		Description of NC	Corrective Action Section B			Verif	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			tion C	Chief Eng	QC Inspector
		· ·							
! !									
	1 !							1	1

DART AEROSPACE LTD	Work Order: (14780)
Description: Door Post Block	Part Number: D3200-1
Inspection Dwg: D3200 Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

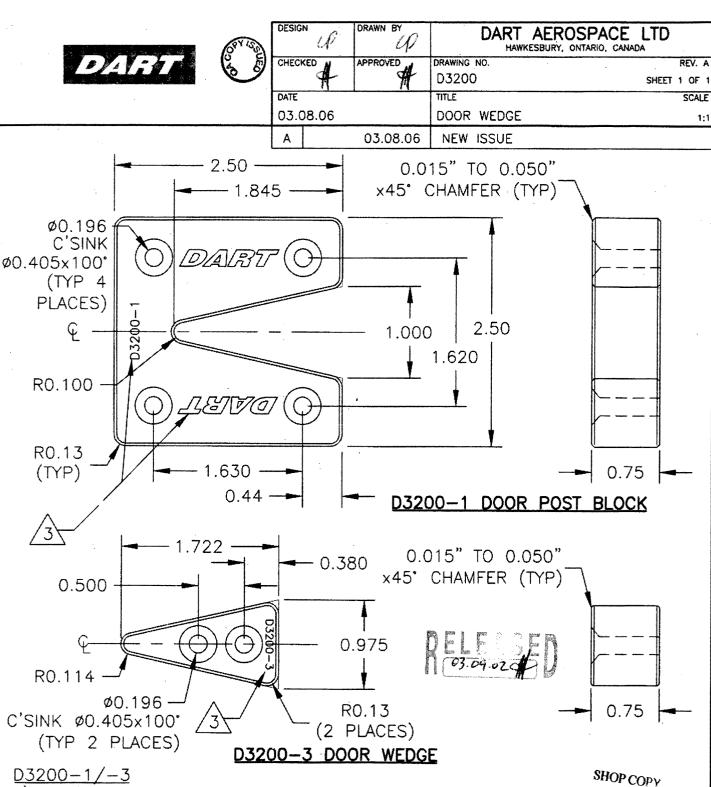
	X First Article	Prototype
wing	Actual	Mothed

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.196	+0.005 -0.000	8.198		<u> </u>	Vern	11-7
0.405 x 100°	+/-0.010	.405 X100°			('	·i
R0.100	+/-0.010	R.100			Radigage	REF
R0.130	+/-0.010	R.125				w
1.63(+/-0.005	1.631			Vern	467
0.440	+/-0.030	.235	_		/ (,(
2.500	+/-0.010	2,499	_	•	"(11
1.845	+/-0.010	1.840			16	· (
0.015 - 0.050	N/A	.035			. (16
1.000	+/-0.010	1.000			(1	11
1.620	+/-0.005	1.618			ا بر	16
2.500	+/-0.030	2,497			1/	1/
0.750	+/-0.030	.743			٠,	1,
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						
						

Measured by:	and	Audited by:	H.A	Prototype Approval:	N/A
Date:	Molloy	Date:	11/01/05	Date:	N/A

Rev	Date	Change		Revised, by	
Α	03.11.12	New Issue	P/O D412-698-015	KJ/RF	- 14

												
W/O:			WO	RK ORDER CHANGE	S							
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date: _				
		solution:										
NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
DATE	CTED	Description of NC	ļ	Corrective Action Section		Verific	cation	Approval	Approval			
DATE	STEP	Section A	Initial Action Descript Chief Eng Chief Eng		Sign & Date			Chief Eng	QC Inspector			
	1 1		1 1									



MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689 RETURN TO ENGINEER PIGE UNCONTROLLED COPY

PARTS ARE SYMMETRIC ABOUT CENTERLINE

3) ENGRAVE DART LOGO AND P/N IN AREAS SHOWN

4) BREAK ALL SHARP EDGES 0.005 TO 0.010

ALL DIMENSIONS ARE IN INCHES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE

Copyright © 2003 by DART AEROSPACE LTD

SUBJECT TO AMENDME, IT WITHOUT NOTICE

THIS DOCUMENT IS FRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

	t	— - 								
W/O:			WO	RK ORDER CHA	NGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		· · · · · · · · · · · · · · · · · · ·								
Part No	<u> </u>	PAR #:	Fault Categ	NCR	: Yes N	No DQA :		Date:		
		esolution:						,		
NCR:		·	WORK ORDE	R NON-CONFOR	RMANCE	(NCR)				
DATE	OTED	Description of NC	Corrective Action Section					ation	Approval	Approval
	STEP	Section A	Initial Chief Eng	Action Descripti Chief Eng	on	Sign & Date	Secti	on C	Chief Eng	QC Inspector
		· · · · · · · · · · · · · · · · · · ·								
						,440,44				
		,								